

**Shanghai Liangxin Electrical Co., Ltd.**  
**(NDQ3H-400 Automatic Transfer Switching Equipment)**

# Product Specification

(IPD-ENG-DEV-T20 A1 2025-05-01)

|                  |                      |      |                    |
|------------------|----------------------|------|--------------------|
| Prepared by      | <u>Zhong Linger</u>  | Date | <u>May 1, 2025</u> |
| Reviewed by      | <u>Cao Xuehu</u>     | Date | <u>May 1, 2025</u> |
| Countersigned by | <u>Zhang Yilian</u>  | Date | <u>May 1, 2025</u> |
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| Approved by      | <u>Zhang Huifeng</u> | Date | <u>May 1, 2025</u> |

| Revision History |                                              |                     |              |              |               |
|------------------|----------------------------------------------|---------------------|--------------|--------------|---------------|
| Version          | Revision Reason/Content                      | Implementation Date | Prepared by  | Reviewed by  | Approved by   |
| 0                | New addition                                 | 2017-03-06          | Zhong Yunpan | Jia Jianping | Shi Wei       |
| 1                | Change the product model from NDQ3A to NDQ3H | 2017-04-20          | Zhong Yunpan | Jia Jianping | Shi Wei       |
| 2                | Change the parameters of life                | 2017-06-20          | Zhong Yunpan | Jia Jianping | Shi Wei       |
| 3                | Add controller functions                     | 2017-06-28          | Zhong Yunpan | Jia Jianping | Shi Wei       |
| 4                | Add controller type D(LCD)                   | 2018-10-10          | Feng Daijun  | Liu Qinglu   | Shi Wei       |
| 5                | Translation reproofed                        | 2025-05-01          | Zhong Linger | Cao Xuehu    | Zhang Huifeng |
|                  |                                              |                     |              |              |               |
|                  |                                              |                     |              |              |               |
|                  |                                              |                     |              |              |               |
|                  |                                              |                     |              |              |               |
|                  |                                              |                     |              |              |               |
|                  |                                              |                     |              |              |               |

## 1. Applicable Scope and Purpose

The PC-grade NDQ3H-125 ATSE is applicable for sites with the AC voltage below 400V and the rated frequency of 50Hz/60Hz. It complies with national standards: GB14048.1-2012, GB/T14048.11-2016, international standards: IEC60947-1, IEC609147-6-1. This product also complies with the Code for Fire Protection of High-rise Civil Buildings, Code of Design on Building, Design Guidelines on Emergency Lighting, Code for Electrical Design of Civil Buildings etc.

This product mainly applies to the compulsory level I load, which is widely used in important places that require the continuous power supply, such as fire protection, telecommunications, hospitals, hotels, urban rail transits, high-rise buildings, industrial assembly lines and TV stations. It adopts the network source, self-starting generator set and battery set as the main and standby power supplies.

## 2. Product Pictures (For Reference Only)



## 3. Specification and Model Description

ND   Q   3H      /      
 1   2   3   4   5   6   7   8   9   10

Table 1 Specification and Model Description

| SN | SN Description                   | NDQ3H                                                                                                        |
|----|----------------------------------|--------------------------------------------------------------------------------------------------------------|
| 1  | Enterprise code                  | ND Nader                                                                                                     |
| 2  | Product code                     | Q ATSE                                                                                                       |
| 3  | Design number                    | 3H                                                                                                           |
| 4  | Rated current of shell frame     | 400                                                                                                          |
| 5  | Controller type                  | A: Basic type   B: Advanced type<br>C: Communication type   D: Intelligent LCD type<br>Empty: Pure mechanism |
| 6  | Rated operating current          | 315, 350, 400                                                                                                |
| 7  | Number of poles                  | 2 - 2P, 3 - 3P, 4 - 4P,<br>N3 - 4 poles with overlapped conversion of neutral line                           |
| 8  | Structural type <sup>[1]</sup>   | Z-integral type, F-split type                                                                                |
| 9  | Switch position                  | II- two-segment   III- three-segment                                                                         |
| 10 | Function features <sup>[2]</sup> | Non-marked - nil, SF - dual-position padlock                                                                 |

Notes: 1. If a manually-operated changeover switch of pure mechanical type is needed, the controller type should be blank and the structural type must be split.

2. SF-dual-position padlock is limited to III products only. Both integral and split types are available.

## 4. Main Technical Parameters

Table 2 Technical Parameters

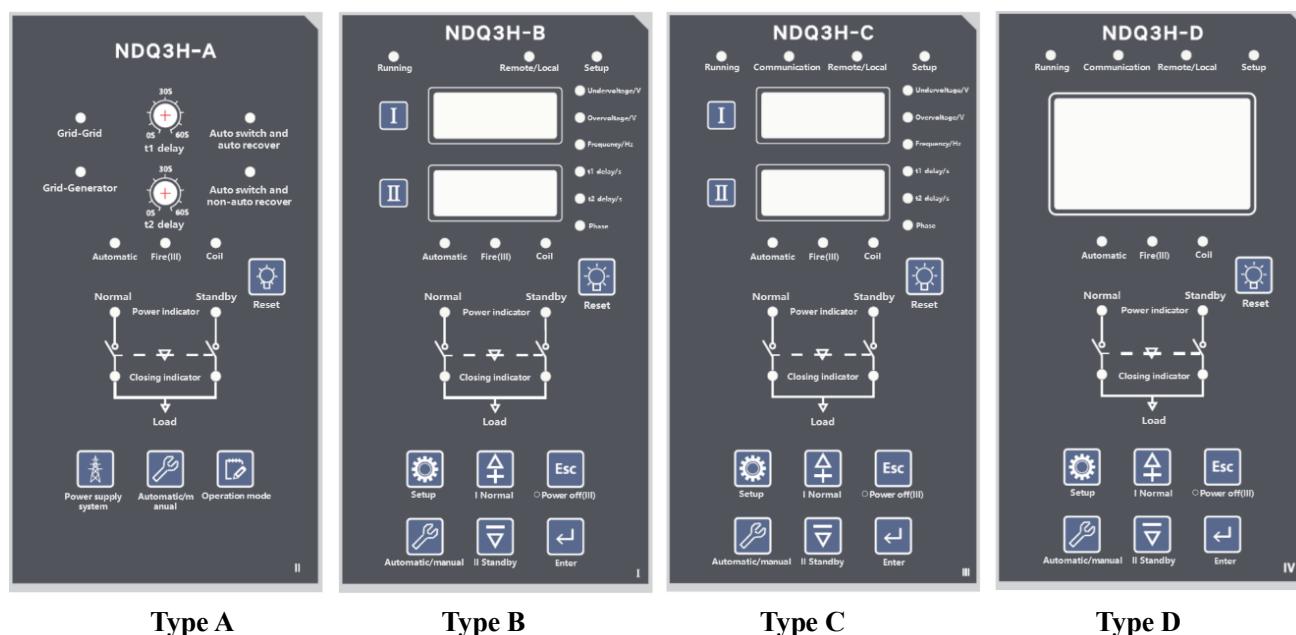
|                                                            |                                      |                                    |
|------------------------------------------------------------|--------------------------------------|------------------------------------|
| Rated operating voltage, $U_e$                             |                                      | AC230V(2P) AC400V(3P, 4P, N3)      |
| Rated frequency, $f$                                       |                                      | 50/60Hz                            |
| Rated insulation voltage, $U_i$                            |                                      | AC800V                             |
| Rated impulse withstand voltage, $U_{imp}$                 |                                      | 8kV                                |
| Utilization category                                       |                                      | AC-33iA/AC-33B                     |
| Product protection class                                   |                                      | IP30 (except terminals)            |
| Rated short-circuit making capacity, $I_{cm}$ (peak value) |                                      | 17kA                               |
| Rated short-time withstand current, $I_{cw}$               |                                      | 10kA/30ms                          |
| Rated limiting short-circuit current, $I_q$                |                                      | 120kA                              |
| Contact changeover time                                    | Conventional type                    | II: $\leq 75ms$ III: $\leq 110ms$  |
|                                                            | Quick-changeover type <sup>[1]</sup> | II: $\leq 50ms$ III: $\leq 60ms$   |
| Switching action time                                      | Conventional type                    | II: $\leq 270ms$ III: $\leq 300ms$ |
|                                                            | Quick-changeover type <sup>[1]</sup> | II: $\leq 100ms$ III: $\leq 100ms$ |
| Mechanical life                                            |                                      | 20000 times                        |
| Electrical life <sup>[2]</sup>                             |                                      | 6000 times                         |

Notes: [1] The quick-changeover type should be noted when placing an order if it is required.

[2] Maximum expected maintainable value.

## 5. Controller Model and Function

### 5.1 Controller model



## 5.2 Controller functions

**Table 3 Detailed controller functions**

| Function description        |                                                     | Type A controller | Type B controller | Type C controller | Type D controller |
|-----------------------------|-----------------------------------------------------|-------------------|-------------------|-------------------|-------------------|
| Protection function         | Overvoltage protection                              | √                 | √                 | √                 | √                 |
|                             | Undervoltage protection                             | √                 | √                 | √                 | √                 |
|                             | Open-phase protection                               | √                 | √                 | √                 | √                 |
|                             | Overfrequency protection                            | -                 | √                 | √                 | √                 |
|                             | Underfrequency protection                           | -                 | √                 | √                 | √                 |
|                             | Broadband protection                                | -                 | ▽                 | ▽                 | ▽                 |
|                             | DC component detection (broken zero line detection) | -                 | ▽                 | ▽                 | ▽                 |
|                             | DC input protection                                 | √                 | √                 | √                 | √                 |
|                             | Phase sequence/phase protection                     | -                 | √                 | √                 | √                 |
|                             | Wrong wiring alarm                                  | √                 | √                 | √                 | √                 |
| Measuring function          | Voltage value                                       | -                 | √                 | √                 | √                 |
|                             | Frequency value                                     | -                 | √                 | √                 | √                 |
|                             | Variable frequency sampling                         | √                 | √                 | √                 | √                 |
|                             | Unbalancedness                                      | -                 | √                 | √                 | √                 |
| Communication function      | MODBUS-RTU protocol                                 | -                 | -                 | √                 | √                 |
| Short-circuit fault locking | short-circuit failure to operate                    | -                 | ▽                 | ▽                 | ▽                 |
| Node input/output           | Fire signal Input                                   | √                 | √                 | √                 | √                 |
|                             | Normal closing output                               | √                 | √                 | √                 | √                 |
|                             | Standby closing output                              | √                 | √                 | √                 | √                 |
|                             | Generator starting output                           | √                 | √                 | √                 | √                 |
|                             | Fault alarm output                                  | √                 | √                 | √                 | √                 |
|                             | Communication port                                  | -                 | -                 | √                 | √                 |
|                             | Remote switching control input                      | -                 | √                 | √                 | √                 |
|                             | Programmable port output                            | Generator/unload  | √                 | √                 | √                 |
| Display                     | Normal power indicator (LED)                        | √                 | √                 | √                 | √                 |

|                             |                                                     |   |   |   |   |
|-----------------------------|-----------------------------------------------------|---|---|---|---|
|                             | Standby power indicator (LED)                       | √ | √ | √ | √ |
|                             | Normal closing indicator (LED)                      | √ | √ | √ | √ |
|                             | Standby closing indicator (LED)                     | √ | √ | √ | √ |
|                             | Automatic (LED) <sup>[1]</sup>                      | √ | √ | √ | √ |
|                             | Setup (LED)                                         | - | √ | √ | - |
|                             | Fault (LED)                                         | - | - | - | √ |
|                             | Running (LED)                                       | - | √ | √ | √ |
|                             | Coil (LED)                                          | √ | √ | √ | √ |
|                             | Fire (III) (LED)                                    | √ | √ | √ | √ |
|                             | Communication (LED)                                 | - | - | √ | √ |
|                             | Frequency (LED)                                     | - | √ | √ | - |
|                             | Remote/Local (LED)                                  | - | √ | √ | √ |
|                             | Phase (LED)                                         | - | √ | √ | - |
|                             | Undervoltage (LED)                                  | - | √ | √ | - |
|                             | Overvoltage (LED)                                   | - | √ | √ | - |
|                             | Auto switch and auto recover (LED)                  | √ | - | - | - |
|                             | Auto switch and non-auto recover (LED)              | √ | - | - | - |
|                             | Grid - Grid (LED)                                   | √ | - | - | - |
|                             | Grid - Generator (LED)                              | √ | - | - | - |
|                             | Phase voltage fault warning message <sup>[2]</sup>  | - | √ | √ | √ |
|                             | 7-segment digital tube                              | - | √ | √ | - |
|                             | LCD screen                                          | - | - | - | √ |
| Power supply mode selection | Grid - Grid <sup>[3]</sup>                          | √ | √ | √ | √ |
|                             | Grid - Generator                                    | √ | √ | √ | √ |
| Operation mode selection    | Auto switch and auto recover                        | √ | √ | √ | √ |
|                             | Auto switch and non-auto recover (as mutual backup) | √ | √ | √ | √ |

|                              |                                                |                  |                            |                    |                    |
|------------------------------|------------------------------------------------|------------------|----------------------------|--------------------|--------------------|
| Power priority               | Normal with priority                           | ▽                | ▽                          | ▽                  | √                  |
|                              | Standby with priority                          | ▽                | ▽                          | ▽                  | √                  |
| Delay adjustment             | Opening/transfer delay (t1)                    | 0~60s adjustable | 0~6000s adjustable         | 0~6000s adjustable | 0~6000s adjustable |
|                              | Closing/Return Delay (t2)                      | 0~60s adjustable | 0~6000s adjustable         | 0~6000s adjustable | 0~6000s adjustable |
|                              | Generator stop Delay                           | -                | 0~6000s adjustable         | 0~6000s adjustable | 0~6000s adjustable |
|                              | Generator startup delay                        | ▽                | 0~6000s adjustable         | 0~6000s adjustable | 0~6000s adjustable |
| Voltage protection Threshold | Undervoltage value                             | 187V             | (0.7~0.95)×230V adjustable |                    |                    |
|                              | Overvoltage value                              | 264V             | (1.05~1.3)×230V adjustable |                    |                    |
| Keys                         | Automatic/manual                               | √                | √                          | √                  | √                  |
|                              | I Normal/△                                     | -                | √                          | √                  | √                  |
|                              | Setup                                          | -                | √                          | √                  | √                  |
|                              | II Standby/▽                                   | -                | √                          | √                  | √                  |
|                              | Reset                                          | √                | √                          | √                  | √                  |
|                              | ○Power Off (III)/Esc                           | -                | √                          | √                  | √                  |
|                              | Enter                                          | -                | √                          | √                  | √                  |
|                              | Power supply system                            | √                | -                          | -                  | -                  |
|                              | Operation mode                                 | √                | -                          | -                  | -                  |
| Other                        | Remote switching function                      | -                | √                          | √                  | √                  |
|                              | Rated frequency selection                      | -                | √                          | √                  | √                  |
|                              | Buzzer                                         | √                | √                          | √                  | √                  |
|                              | III/II optional function                       | ▽                | ▽                          | ▽                  | ▽                  |
|                              | Two-pole switch                                | -                | ▽                          | ▽                  | ▽                  |
|                              | Dual-Split Enable <sup>[3]</sup>               | -                | -                          | -                  | ▽                  |
|                              | Overvoltage and undervoltage return difference | -                | -                          | -                  | ▽                  |
|                              | Generator automatic inspection                 | -                | -                          | √                  | √                  |
|                              | Clear fault record                             | -                | -                          | -                  | ▽                  |
|                              | Clear operation history                        | -                | -                          | -                  | ▽                  |
|                              | Normal A-phase voltage coefficient             | -                | -                          | -                  | ▽                  |

|  |                                     |   |   |   |   |
|--|-------------------------------------|---|---|---|---|
|  | Normal B-phase voltage coefficient  | - | - | - | ▽ |
|  | Normal C-phase voltage coefficient  | - | - | - | ▽ |
|  | Standby A-phase voltage coefficient | - | - | - | ▽ |
|  | Standby B-phase voltage coefficient | - | - | - | ▽ |
|  | Standby C-phase voltage coefficient | - | - | - | ▽ |
|  | Calibrate voltage value             | - | - | - | ▽ |

“√” indicates that the function is available; “▽” indicates that it is adjustable inside the company; “-” indicates that the function is not available.

Notes:

[1]: If choosing III-segment product with SF-dual-split position padlock, the automatic LED light on the controller will be red with 5Hz fast flash after pulling out the padlock handle.

[2]: The type-B controller provides the phase voltage alarm information, type-C provides the communication query of phase voltage alarm information, and type-D provides the communication query and panel display phase voltage alarm information.

[3]: When the type-A controller is chosen with "grid-generator" as the power supply mode, the controller automatically detects whether the frequency of the standby power source (generator) reaches the normal operating range of 45 Hz to 55 Hz.

[4]: If the dual-split enable function is turned on, when the standard and standby power supply fail at the same time, the automatic transfer switch will switch to the dual-split position. If the dual-split enable function is turned off, when the normal and standby power supply fail at the same time, the controller will be kept at the current state.

## 6. Operating Conditions

### 6.1 Normal working conditions

#### 6.1.1 Ambient air temperature

The upper limit of the ambient air temperature does not exceed +70°C and the lower limit does not fall below -25°C.

#### 6.1.2 Altitude

The altitude of the installation site does not exceed 2000m, it should be reduced capacity to use in case of being over 2000m, with the details in the altitude reduction coefficient table.

**Table 4 Altitude reduction table**

| Project                           | Symbols | Unit | Parameters |        |        |        |
|-----------------------------------|---------|------|------------|--------|--------|--------|
| Altitude                          | H       | m    | ≤2000      | 3000   | 4000   | 5000   |
| Rated operating voltage           | Ue      | V    | 400        | 400    | 400    | 400    |
| Power frequency withstand voltage | /       | V    | 3500       | 3150   | 2500   | 2100   |
| Rated current                     | In      | A    | 1.0In      | 0.96In | 0.93In | 0.90In |

#### 6.1.3 Atmospheric conditions

- Humidity: when the highest temperature is +40°C, the relative humidity of air should not exceed 50%; a high

relative humidity is allowed under a low temperature, e.g.90% under 20°C. Special measures should be taken to address occasional condensing due to temperature fluctuation.

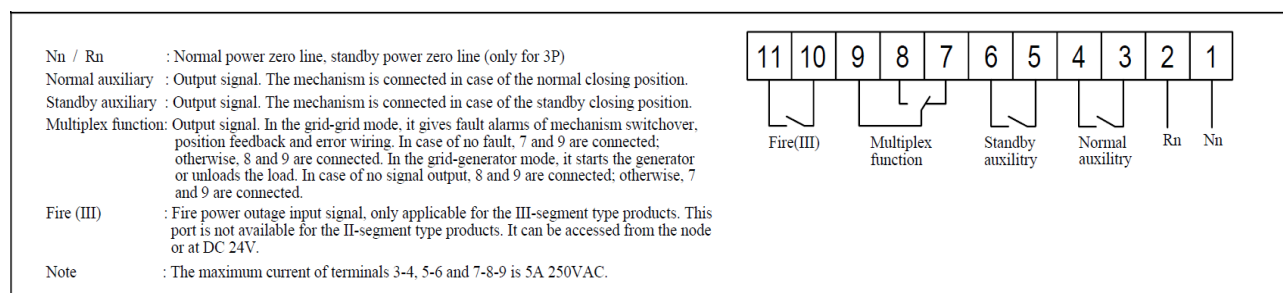
- Class of pollution: 3.

## 6.2 Installation conditions

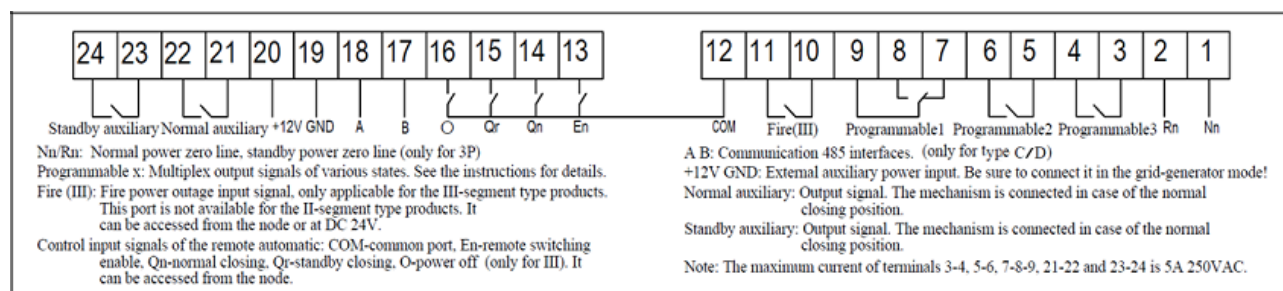
- ATSE can be installed vertically or horizontally within the cabinet; special orders are required upon special requests.
- The product should be installed in places that are free from explosive media, media corrosive to metal, insulation damaging gas, and conductive dust.
- The product should be installed free from snow and rain.

## 7. Definition of External Interfaces

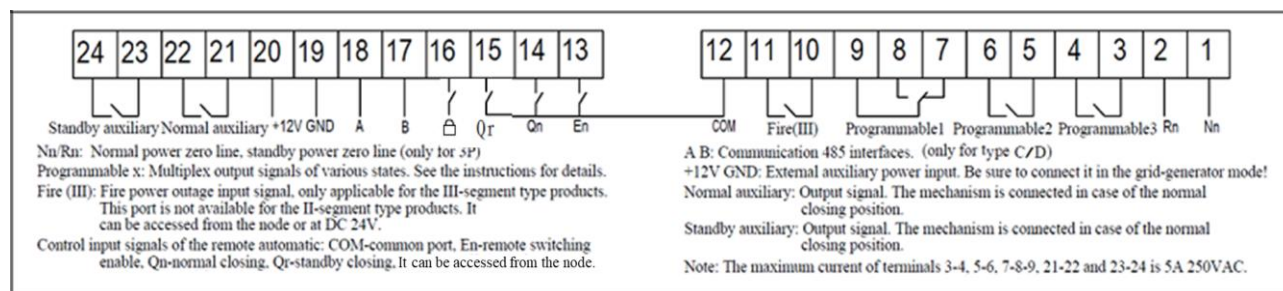
### 7.1 Definition of Secondary Output Terminals for Type A Controllers



### 7.2 Definition of secondary output terminals for Type B, C and D controllers (conventional)



### 7.3 Definition of secondary output terminals for Type B, C and D controllers (short-circuit fault lockout, and supply with special evaluation)



Note: 12 and 16 represent short-circuit fault locking signals, with passive access of dry contact, being long-pass valid, and the

product will refuse to move upon receiving the signal.

## 7.4 Functions of programmable port output

**Table 5 Programmable port definition**

| 0           | 1                      | 2                                 | 3                              | 4                       | 5                                  | 6                               | 7                        |
|-------------|------------------------|-----------------------------------|--------------------------------|-------------------------|------------------------------------|---------------------------------|--------------------------|
| Fault alarm | Grid alarm             | Common power supply Alarm         | Standby power supply Alarm     | Common closing          | Standby closing                    | Generator/unload                | Input signal error alarm |
| 8           | 9                      | 10                                | 11                             | 12                      | 13                                 | 14                              |                          |
| Fire alarm  | Common frequency Alarm | Common phase sequence/phase alarm | Common voltage unbalance alarm | Standby frequency Alarm | Standby phase sequence/phase alarm | Standby voltage unbalance alarm |                          |

Note: In "Grid-generator", programmable output 1 is fixed as generator/unloading.

## 8. Outline and Installation Dimensions of the products

### 8.1 External Dimensions and Mounting Dimensions of Integral Switches

The external dimensions and mounting dimensions parameters of the integral switch are shown in Figure 1 and Table 6.

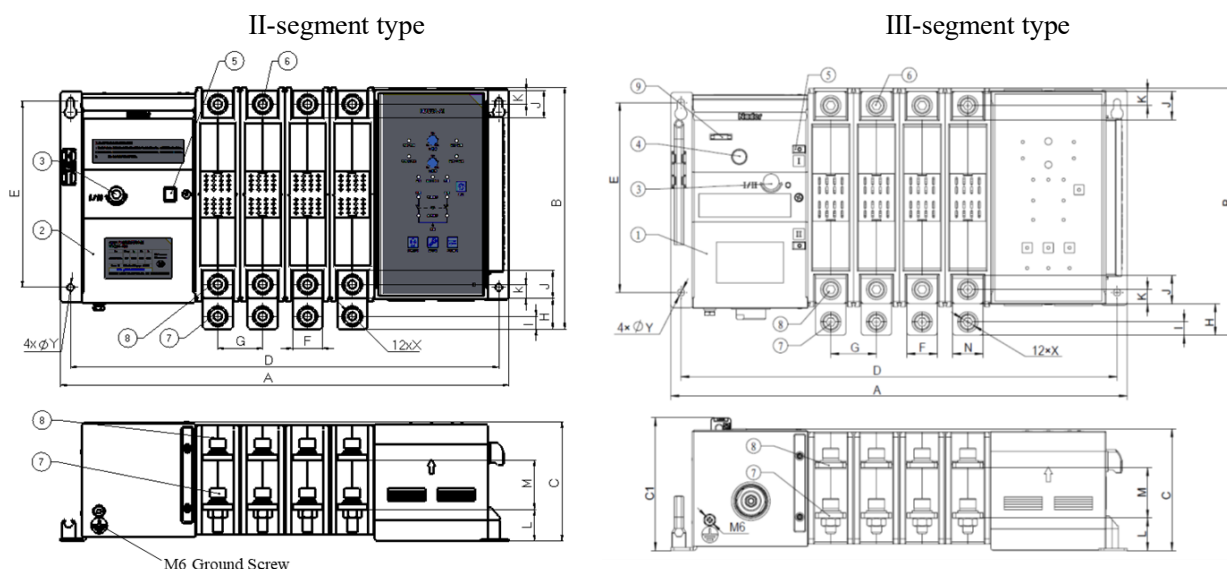


Fig. 1 External Dimensions and Installation Dimensions of the Integral Switch

- ① III-segment switch body ② II-segment switch body ③ Manual rotation axis ④ III-segment guide button  
 ⑤ Switch position indicator plate ⑥ Main line connection terminal on the common power supply side  
 ⑦ Main line connection terminal on the load side ⑧ Main line terminal on the backup power supply side  
 ⑨ Padlock handle (for III SF dual-split position padlock products only, pull-up padlock, **not available for conventional products**)

Table 6 Outline and Mounting Dimensions of Integral Switch

| Number of poles | External Dimensions (mm) |         |          |       | Installation Dimensions (mm) |         |          | Other dimension (mm) |    |    |    |    |    |      |      |             |    |
|-----------------|--------------------------|---------|----------|-------|------------------------------|---------|----------|----------------------|----|----|----|----|----|------|------|-------------|----|
|                 | Length A                 | Width B | Height C | C1    | Length D                     | Width E | $\Phi$ Y | F                    | G  | H  | I  | J  | K  | L    | M    | X           | N  |
| 2P              | 359.5                    | 243     | 120      | 130.7 | 339.5                        | 187     | 7        | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | $\Phi 10.5$ | 30 |
| 3P              | 404.5                    | 243     | 120      | 130.7 | 384.5                        | 187     | 7        | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | $\Phi 10.5$ | 30 |
| 4P              | 449.5                    | 243     | 120      | 130.7 | 429.5                        | 187     | 7        | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | $\Phi 10.5$ | 30 |
| N3              | 449.5                    | 243     | 120      | 130.7 | 429.5                        | 187     | 7        | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | $\Phi 10.5$ | 30 |

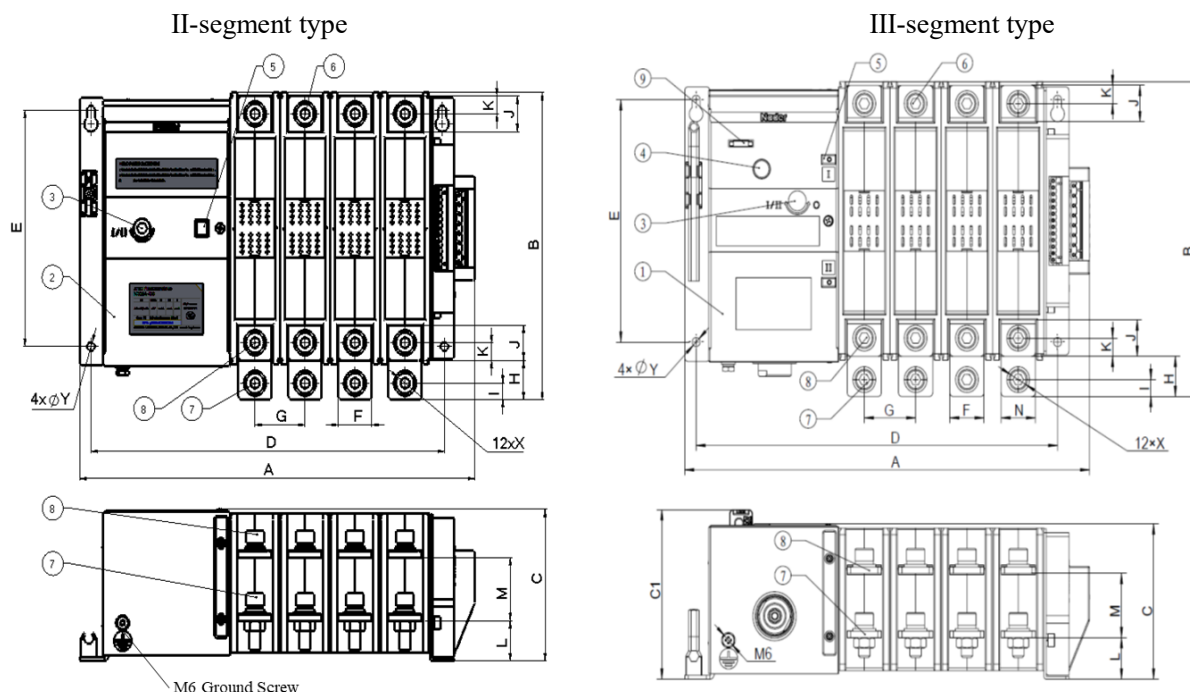
Notes: 1. C1 is the height of the padlock after pulling out the padlock for III-segment SF dual-split position padlock products, **regular III products and II products are not available**;

2. For outline and installation dimensions, the limit deviation not indicated with the tolerance dimensions shall follow the regulations of GB/T 1804-C;

3. Type N3 products have an X dimension of 3×M8 for the N phase, and M6 for the regular.

## 8.2 External dimensions and mounting dimensions of split switches

See Fig. 2 for the outline of the split switching mechanism body; see Table 7 for parameters of the external dimensions and installation dimensions of the mechanism body; see Fig. 3 for the dimensions of Type A/B/C/D split controllers.



**Fig. 2 External dimensions and mounting dimensions of the split switching mechanism body**

- ① III-segment switch body ② II-segment switch body ③ Manual rotation axis ④ III-segment guide button  
⑤ Switch position indicator plate ⑥ Main line connection terminal on the common power supply side  
⑦ Main line connection terminal on the load side ⑧ Main line terminal on the backup power supply side  
⑨ Padlock handle (for III SF dual-split position padlock products only, pull-up padlock, **not available for conventional products**)

**Table 7 Outline and mounting dimensions of the split switching mechanism body**

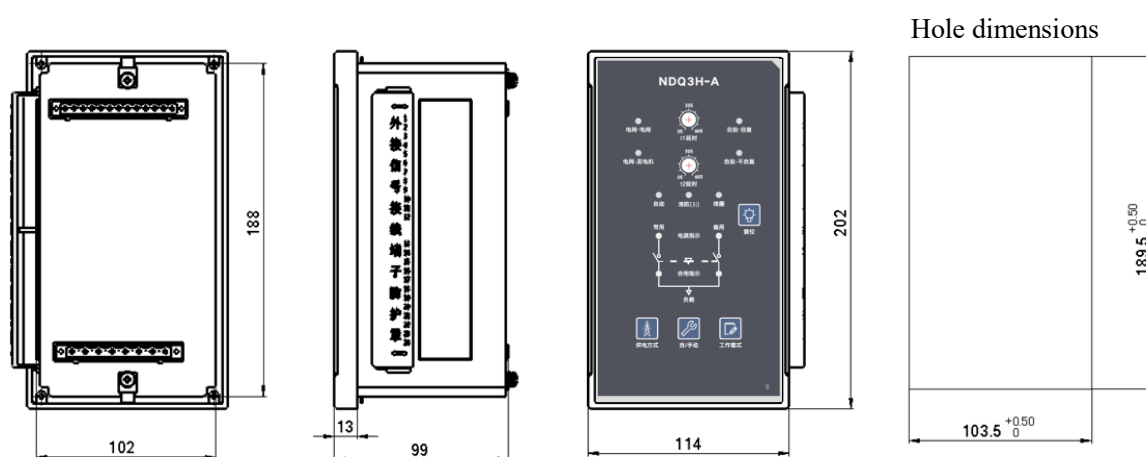
| Number of poles | External Dimensions (mm) |         |          |       | Installation Dimensions (mm) |         |     | Other dimension (mm) |    |    |    |    |    |      |      |       |    |
|-----------------|--------------------------|---------|----------|-------|------------------------------|---------|-----|----------------------|----|----|----|----|----|------|------|-------|----|
|                 | Length A                 | Width B | Height C | C1    | Length D                     | Width E | Φ Y | F                    | G  | H  | I  | J  | K  | L    | M    | X     | N  |
| 2P              | 265                      | 243     | 120      | 130.7 | 228                          | 187     | 7   | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | Φ10.5 | 30 |
| 3P              | 310                      | 243     | 120      | 130.7 | 273                          | 187     | 7   | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | Φ10.5 | 30 |
| 4P              | 355                      | 243     | 120      | 130.7 | 318                          | 187     | 7   | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | Φ10.5 | 30 |
| N3              | 355                      | 243     | 120      | 130.7 | 318                          | 187     | 7   | 30                   | 45 | 31 | 13 | 28 | 14 | 31.8 | 49.8 | Φ10.5 | 30 |

Notes: 1. C1 is the height of the padlock after pulling out the padlock for III-segment SF dual-split position padlock products, **regular III products and II products are not available**;

2. For outline and installation dimensions, the limit deviation not indicated with the tolerance dimensions shall follow the regulations of GB/T 1804-C;

3. Type N3 products have an X dimension of 3×M8 for the N phase, and M6 for the regular.

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**Fig. 3 Dimensions of Type A/B/C/D Split Controller**

Note: The dimensions for Type A, B, C and D split controllers are the same, so only a size chart is attached here; the limit deviation of the unannotated tolerance dimensions is implemented according to GB/T 1804-C.

## 9. Installation Mode

The product is installed vertically and fixedly in the cabinet bearing the maximum slope with the vertical installation plane about  $\pm 22.5^\circ$ .

For the installation and wiring torque details of the products, see the Table 8 below.

**Table 8 Tightening torque of connection terminal screws**

| SN | Name                                                  | Specification | Torque (N.m) |
|----|-------------------------------------------------------|---------------|--------------|
| 1  | Mounting screws                                       | M6            | 4            |
| 2  | Wiring screw                                          | M10           | 10           |
| 3  | Secondary connection terminal screw of the controller | M2.5          | 0.6          |

## 10. Packaging and Storage

The product is covered with a waterproof plastic bag, lined with pearl cotton and put into a special packing box. The applicable transportation and storage temperature range of the product is from  $-55^\circ\text{C}$  to  $+85^\circ\text{C}$ . Keep the products dry during transportation, which shall not be affected by strong turbulence, vibration and impact as well as be free from snow and rain.

## 11. List of Accessories and Installation

Table 9 Accessories List

| SN | Name                                    | Specification | Quantity            |
|----|-----------------------------------------|---------------|---------------------|
| 1  | Cross hexagon head combination screw(s) | M6×16         | 4                   |
| 2  | Hexagon nut                             | M6            | 4                   |
| 3  | Terminal partition plate                | --            | 2P:2; 3P:4; 4P/N3:6 |
| 4  | Manual special handle                   | --            | 1                   |

## 12. Precautions

★ This product can operate reliably at the voltage range of 85%U<sub>e</sub>~110%U<sub>e</sub>. During installation and wiring of the product, strictly distinguish the incoming, outgoing line end and N-pole, and do not share the neutral line.

★ It is prohibited to use this product beyond the normal working conditions, such as the continuous water vapor or condensation without corresponding precautions, flammable or corrosive dust without SCPD cooperation or expected short-circuit current beyond the scope, ultra-high or ultra-low voltage, current beyond the rated value and ultra-high attitude.

★ Perform operation with the special handle supplied with products for manual switching.

★ For disconnection of the protective apparatus due to the line or load fault, first carry out troubleshooting and then energize the load.

★ During the product use, perform regularly (such as operation every three months) general inspection and switch the power supply once manually or automatically to check whether the product is normal.

★ **This product has been subject to the insulation test before the factory delivery, and wrong dielectric test will damage the control system. Dielectric test with ATS is prohibited.**

★ If the customer needs to carry out the insulation test of the electrical system with a megohmmeter or the like during use, the following scheme is available:

- ◆ Remove all incoming and outgoing wires from this product to electrically isolate this product in the system;
- ◆ Only test the insulation to ground at each location, while the zero and PE wires must not be common;
- ◆ If the product is a split-type controller, the controller cable can be removed for testing.